

4/24/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer



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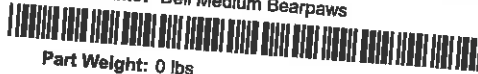
D205-564-011
Job Sheet 194009



Part No: D205-564-011

Part Name: Bell Medium Bearpaws

Job Qty: 1 pcs



Part Weight: 0 lbs

Job Created: 4/24/19

Due Date: 6/19/19

Type: Stock

Status: New

Job Tracking No:

Priority: Medium

Created By: Jennifer Renwick

Description: SIOP

Note: DWG REV I SHEET 27 IPP F 00.01.20 Changed pick list, MPP 2019, CHG006 EC IPP Rev:G 06-08-28 As per
Rev E JLM IPP Rev:H 08-01-11 Added Step #2 JLM Verified BY:EC IPP Rev:J 08-10-01 New Manufacturing
Method JLM Verf By:EC IPP REV:J 15.06.05 as per ecn15-574/chg009 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Packaging 1 - Pick Kit	1 pcs		6/19/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		0.2
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
120	QC 4	1 pcs		6/19/19	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		

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CANADA

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Container No: S210227



Part: D205-564-011

Job No: 194009

Serial No/Batch: S210227

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-42 Issue 4 of 4 FMS:TC SR005711

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75 8/230/
C-89
2019

Max B

8/30/2017

~~AUG 30 2019~~

AUG 30 2019

Part Op 120 - (QC4- 100% Inspect kits for completeness)	QC21-GR-00	
Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D205-564-011 LOCATION: FG015 135 - Photocopy blue file and type labels per PPP D205-564-011 CHG009 140 - (QC21- Final Inspection - Work Order Release)		

Job BOM

Container

S196063	✓
S182327	✓
S207788	
S161059	✓
S202010	✓
S200726	✓
F460078	✓
S198112	-
S198113	✓

Master Unit No

011204

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-15A	20	280	0
	D2274	20	22	0
	D2521	2	3	0
	D2529	20	653	0
	D3544-041	4	12	0
	D4060-1	8	11	0
	D4061-1	8	125	0
	MS21042L4	20	3,585	0
	NAS1149D0463J	20	5,303	0
Part Specifications				
Specifications could not be found.				

Plex 4/24/19 5:25 PM Dart.Renwick.Jennifer

5.0 PARTS LISTS

Note: Additional fasteners may be included depending on the configuration being installed.

5.1 Parts List Bearpaw Installation (For Skidtubes equipped with Standard Wearplates)

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D205-564-011	BEARPAW INSTALLATION
	X		D205-564-013	BEARPAW SKI INSTALLATION
		X	D205-564-015	SKI UPGRADE KIT
20	52	36	D2274	RADIUS BLOCK
2	2		D2521	BEARPAW
20	12	12	D2529	WASHER
4			D3544-041	CLAMP
	2	2	D3795-1	SKI FWD SECTION
	2	2	D3795-3	SKI MID SECTION
	2	2	D3796-041	FWD WEARPLATE
	2	2	D3796-043	AFT WEARPLATE
8	26	18	D4060-1	CLAMP (REPLACES D2947)
8	26	18	D4061-1	CUSHION (REPLACES D2182B055)
	8	8	AN4-12A	BOLT
20			AN4-15A	BOLT
	52	52	AN4-20A	BOLT
20	52	32	NAS1149D0463J	WASHERS (OR AN960JD416)
	8	8	AN970-4	WASHER
20	60	40	MS21042L4	NUT (OR MS21042-4)

5.2 Parts List Bearpaw Installation (For Skidtubes equipped with Standard and Training Wearplates)

Qty -111	Part Number	Description
X	D205-564-111	BEARPAW INSTALLATION
20	D2274	RADIUS BLOCK
20	D2529	WASHER
4	D3544-041	CLAMP
6	D4060-7	CLAMP
2	D4060-9	AFT BEARPAW CLAMP
8	D4061-1	CUSHION
2	D5423-1	BEARPAW
16	AN4-20A	BOLT
20	AN4-22A	BOLT
20	NAS1149D0463J	WASHERS (OR AN960JD416)
20	MS21042L4	NUT (OR MS21042-4)